



WATER MANAGEMENT
PLUMBING
DRAINAGE
SEWERAGE



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का वादा™



Anti Microbial
99.99% Protection
CPVC & UPVC PIPES & FITTINGS

CPVC ULTRA
UPVC SURE
SWR CARE
AGRI EON

SOLVENT



Price List w.e.f. July 2025

VOLUME 02

Who We are



In Gujarati, 'KAKA' means paternal uncle, an ideal, integral member of a close-knit family. Someone who can be trusted without a doubt and who is a well-wisher. We aim to symbolize a familiar feeling since 2011 and a brand that is your well-wisher as well. With a wide range of high-quality products that surpass your expectations when it comes to water tank or bathroom fittings needs, our commitment to your satisfaction is unparalleled.



Speaking of Water Tanks, there are various requirements for each one of us, and finding all those variables at one stop is not possible at times. From 6 layer tanks to underground and loft ones, you can trust us with your water tank needs.

Over time, the recurring growth of bacteria on the surface of the tank makes stored water unsafe for drinking. To keep the inner surface clean and clear of any bacterial infestations, our tanks are made of 100% virgin plastic, and anti-pathogenic material. For added protection, the threaded lid provides as a strong physical barrier against environmental pollutants.

Along with that, we are stepping in the bathroom fittings' arena with our PTMT range and hope to get the same love and support.

Group of Companies



Established in 2001 with a commitment to a 'no compromise' approach, we've evolved into a trusted global partner for leading brands in 75+ countries. Fueled by innovation and our in-house 'Brain Squad,' we continually enhance our high-quality excipients, serving diverse industries such as Nutraceutical, Pharmaceutical, Food, Cosmetic, and beyond.



Accent expands its influence with the launch of its API division, dedicated to delivering cutting-edge Active Pharmaceutical Ingredients. Committed to innovation and excellence, Accent continues to shape the future of healthcare solutions.



The company is being led by a team of competent people who have roots in agriculture since 3 generations. The combined experience of the top management is 55 years in the Indian market.



We're a leading pharmaceutical company, excelling in the rapid development and commercialization of high-quality formulations. Our robust technological foundation and collaborative approach ensure superior products for the market.

CPVC PIPES SDR - 11 (3 mtr)	HSN Code 39172390			
	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		



¾"	20	50	324
1"	25	30	522
1 ¼"	32	25	804
1 ½"	40	15	1140
2"	50	10	1926

CPVC Pipes as per ASTM F - 441 SCH - 80			
2 ½"	65	5	3939
3"	80	4	5220
4"	100	2	7593

CPVC PIPES SDR - 13.5 (3 mtr)	HSN Code 39172390			
	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		



¾"	20	50	290
1"	25	30	451
1 ¼"	32	25	711
1 ½"	40	15	984
2"	50	10	1641

CPVC Pipes as per ASTM F - 441 SCH - 80			
2 ½"	65	5	3009
3"	80	4	3891
4"	100	2	5505

CPVC Fittings in SDR 11 as per ASTM D 2846

HSN Code 39174000

COUPLER	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	



¾"	20	50x12	600	13
1"	25	30x10	300	21.50
1 ¼"	32	25x8	200	45.50
1 ½"	40	20x5	100	82.50
2"	50	10x4	40	172
2 ½"	65	2x5	10	388
3"	80	3x2	6	545
4"	100	2x2	4	1015

TEE	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	



¾"	20	40x6	240	26
1"	25	30x4	120	43
1 ¼"	32	15x5	75	95
1 ½"	40	10x4	40	161
2"	50	5x4	20	342
2 ½"	65	3x3	9	936
3"	80	1x4	4	1406
4"	100	1x4	4	2620

CPVC PIPES SDR - 11 (5mtr)	HSN Code 39172390			
	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		



¾"	20	50	540
1"	25	30	870
1 ¼"	32	25	1340
1 ½"	40	15	1900
2"	50	10	3210

CPVC Pipes as per ASTM F - 441 SCH - 80			
2 ½"	65	5	6565
3"	80	4	8700
4"	100	2	12655

CPVC PIPES SDR - 13.5 (5mtr)	HSN Code 39172390			
	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		



¾"	20	50	483
1"	25	30	752
1 ¼"	32	25	1185
1 ½"	40	15	1640
2"	50	10	2735

CPVC Pipes as per ASTM F - 441 SCH - 80			
2 ½"	65	5	5015
3"	80	4	6485
4"	100	2	9175

M. T. A.	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	



¾"	20	50x10	500	20
1"	25	30x10	300	32
1 ¼"	32	15x14	210	54
1 ½"	40	10x10	100	79
2"	50	10x6	60	152
2 ½"	65	4x3	12	406
3"	80	2x6	12	573
4"	100	2x3	6	990

F. T. A.	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	



¾"	20	50x10	500	28.5
1"	25	25x10	250	43
1 ¼"	32	25x5	125	104.5
1 ½"	40	20x5	100	133
2"	50	12x4	48	209
2 ½"	65	2x5	10	414
3"	80	2x3	6	631
4"	100	2x2	4	1075

ELBOW 90°	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	



¾"	20	100x4	400	18
1"	25	50x4	200	34.5
1 ¼"	32	25x4	100	71
1 ½"	40	15x5	75	133
2"	50	8x4	32	266
2 ½"	65	2x3	6	643
3"	80	2x2	4	952
4"	100	2x1	2	1741

END CAP	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	



¾"	20	50x10	500	12
1"	25	50x10	500	18
1 ¼"	32	25x14	350	40
1 ½"	40	20x10	200	57
2"	50	10x10	100	123
2 ½"	65	4x5	20	317
3"	80	2x5	10	459
4"	100	2x4	8	815

CROSS TEE	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	



¾"	20	15x6	90	49.2
1"	25	10x5	50	81.3
1 ¼"	32	5x5	25	132

REDUCER ELBOW	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	



1" x ¾"	25x20	20x10	200	66
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TRANSACTION BUSH	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	



¾" x ¾"	20x20	40x8	320	18
1" x 1"	25x25	40x5	200	27

BRASS TEE	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	



¾"	20	15x6	90	125.3
1"	25	10x5	50	246.8
¾" x ½"	20x15	20x6	120	96.29
1" x ½"	25x15	20x4	80	122
1" x ¾"	25x20	20x4	80	160

UNION	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	



¾"	20	25x8	200	81
1"	25	20x6	120	101
1 ¼"	32	15x5	75	152
1 ½"	40	10x6	60	256
2"	50	6x4	24	460
2 ½"	65	2x2	4	1691
3"	80	2x2	4	2549
4"	100	1x2	2	3432

ELBOW 45°	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	



¾"	20	50x8	400	24
1"	25	25x8	200	40
1 ¼"	32	20x8	160	90
1 ½"	40	17x6	102	142
2"	50	10x4	40	294
2 ½"	65	2x4	8	587
3"	80	2x2	4	869
4"	100	1x3	3	1519

TANK NIPPLE SOCKET	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	



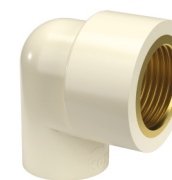
¾"	20	40x4	160	49
1"	25	30x4	120	79
1 ¼"	32	15x5	75	140
1 ½"	40	10x5	50	158
2"	50	7x5	35	255

TANK NIPPLE THREAD	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	



¾"	20	25x8	200	53
1"	25	30x4	120	81
1 ¼"	32	20x3	60	147
1 ½"	40	15x3	45	161
2"	50	10x3	30	266

BRASS ELBOW	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	



¾"	20	15x8	120	123.4
1"	25	10x5	50	199
¾" x ½"	20x15	30x5	150	92
1" x ½"	25x15	15x6	90	105
1" x ¾"	25x20	15x6	90	157

UPVC Pipes as per ASTM D 1785

UPVC PIPES SCH - 40 (3 mtr)



HSN Code 39172390				
Size		Std. Packaging	Rate	(Per Pcs.)
(inch)	(mm)			
½"	15	50	217	
¾"	20	50	305	
1"	25	30	429	
1 ¼"	32	15	615	
1 ½"	40	10	698	
2"	50	6	957	
2 ½"	65	5	1551	
3"	80	4	2043	
4"	100	2	2876	

UPVC PIPES SCH - 80 (3 mtr)



HSN Code 39172390				
Size		Std. Packaging	Rate	(Per Pcs.)
(inch)	(mm)			
½"	15	50	279	
¾"	20	50	383	
1"	25	30	554	
1 ¼"	32	15	786	
1 ½"	40	10	942	
2"	50	6	1316	
2 ½"	65	5	2061	
3"	80	4	2749	
4"	100	2	4030	

UPVC PIPES SCH - 40 (6 mtr)



HSN Code 39172390				
Size		Std. Packaging	Rate	(Per Pcs.)
(inch)	(mm)			
½"	15	25	434	
¾"	20	25	610	
1"	25	15	858	
1 ¼"	32	15	1230	
1 ½"	40	10	1396	
2"	50	6	1914	
2 ½"	65	5	3102	
3"	80	4	4086	
4"	100	2	5752	

UPVC PIPES SCH - 80 (6 mtr)



HSN Code 39172390				
Size		Std. Packaging	Rate	(Per Pcs.)
(inch)	(mm)			
½"	15	25	558	
¾"	20	25	766	
1"	25	15	1108	
1 ¼"	32	15	1572	
1 ½"	40	10	1884	
2"	50	6	2632	
2 ½"	65	5	4122	
3"	80	4	5498	
4"	100	2	8060	

UPVC Fittings as per ASTM D 2467 SCH 80

HSN Code 39174000

COUPLER



Size		Std. Packaging		Rate
(inch)	(mm)	(Bag)	(Box)	
½"	15	50x10	500	9.4
¾"	20	50x6	300	15.5
1"	25	45x3	135	21.1
1 ¼"	32	28x4	112	30.85
1 ½"	40	20x3	60	51.3
2"	50	15x4	60	75
2 ½"	65	2x5	10	155
3"	80	3x2	6	211
4"	100	2x2	4	339

½" 1525x820074.03

TEE



Size		Std. Packaging		Rate
(inch)	(mm)	(Bag)	(Box)	
½"	15	50x4	200	19.3
¾"	20	35x4	140	28.3
1"	25	20x4	80	45
1 ¼"	32	9x5	45	73.2
1 ½"	40	8x4	32	100
2"	50	5x4	20	145
2 ½"	65	3x3	9	324
3"	80	1x4	4	541
4"	100	1x4	4	984

M. T. A.



Size		Std. Packaging		Rate
(inch)	(mm)	(Bag)	(Box)	
½"	15	50x6	300	8
¾"	20	60x3	180	12.7
1"	25	50x5	250	22
1 ¼"	32	35x4	140	33
1 ½"	40	30x3	90	35
2"	50	15x4	60	64
2 ½"	65	4x3	12	137
3"	80	2x6	12	209
4"	100	2x3	6	374

F. T. A.



Size		Std. Packaging		Rate
(inch)	(mm)	(Bag)	(Box)	
½"	15	34x5	170	10.15
¾"	20	30x4	120	16
1"	25	25x8	200	21.7
1 ¼"	32	25x4	100	35
1 ½"	40	20x4	80	43
2"	50	15x3	45	75
2 ½"	65	2x5	10	140
3"	80	2x3	6	226
4"	100	2x2	4	404

ELBOW 90°



Size		Std. Packaging		Rate
(inch)	(mm)	(Bag)	(Box)	
½"	15	60x5	300	15
¾"	20	50x4	200	22.5
1"	25	30x4	120	34.5
1 ¼"	32	20x3	60	60
1 ½"	40	15x3	45	74
2"	50	5x5	25	110.5
2 ½"	65	2x3	6	237
3"	80	2x2	4	385
4"	100	2x1	2	715

ELBOW 45°



Size		Std. Packaging		Rate
(inch)	(mm)	(Bag)	(Box)	
½"	15	50x6	300	14
¾"	20	25x8	200	22.5
1"	25	20x6	120	30.2
1 ¼"	32	10x10	100	48.2
1 ½"	40	10x6	60	59
2"	50	7x5	35	88.7
2 ½"	65	2x4	8	251
3"	80	2x2	4	368
4"	100	1x3	3	653

CROSS TEE



Size		Std. Packaging		Rate
(inch)	(mm)	(Bag)	(Box)	
½"	15	10x8	80	32.1
¾"	20	10x4	40	49.2
1"	25	5x5	25	81.3

REDUCER ELBOW



Size		Std. Packaging		Rate
(inch)	(mm)	(Bag)	(Box)	
¾" x ½"	20x15	30x8	240	24.6
1" x ½"	25x15	20x8	160	34.2
1" x ¾"	25x20	18x8	144	39.5
½" (Threaded Elbow)	15	50x2	100	23.5

TANK NIPPLE SOCKET



Size		Std. Packaging		Rate
(inch)	(mm)	(Bag)	(Box)	
½"	15	25x4	100	29
¾"	20	40x4	160	43
1"	25	30x4	120	57
1 ¼"	32	15x5	75	101
1 ½"	40	10x5	50	130
2"	50	6x5	30	200
2 ½"	65	3x3	9	367
3"	80	2x3	6	-
4"	100	1x4	4	1040

UNION



Size		Std. Packaging		Rate
(inch)	(mm)	(Bag)	(Box)	
½"	15	25x2	50	34.5
¾"	20	20x2	40	43.7
1"	25	20x4	80	68
1 ¼"	32	15x4	60	122
1 ½"	40	10x4	40	157
2"	50	6x3	18	250
2 ½"	65	2x2	4	580
3"	80	2x2	4	823
4"	100	1x2	2	1215

END CAP



Size		Std. Packaging		Rate
(inch)	(mm)	(Bag)	(Box)	
½"	15	50x4	200	8
¾"	20	30x5	150	12.8
1"	25	30x10	300	16
1 ¼"	32	20x7	140	27.8
1 ½"	40	25x5	125	32
2"	50	10x8	80	52
2 ½"	65	4x5	20	107
3"	80	2x5	10	166
4"	100	2x4	8	308

TANK NIPPLE THREAD



Size		Std. Packaging		Rate
(inch)	(mm)	(Bag)	(Box)	
½"	15	45x2	90	27.5
¾"	20	30x2	60	38
1"	25	24x4	96	56
1 ¼"	32	20x3	60	82
1 ½"	40	15x3	45	98.7
2"	50	10x3	30	157

REDUCER



Size		Std. Packaging		Rate
(inch)	(mm)	(Bag)	(Box)	
¾" x ½"	20x15	40x8	320	16
1" x ½"	25x15	40x5	200	25.7
1" x ¾"	25x20	25x6	150	26.75
1 ¼" x ½"	32x15	25x6	150	35.20
1 ¼" x ¾"	32x20	20x6	120	38.50
1 ¼" x 1"	32x25	14x8	112	40.60
1 ½" x ½"	40x15	15x7	105	48.5
1 ½" x ¾"	40x20	15x7	105	50.2
1 ½" x 1"	40x25	10x8	80	55.9
1 ½" x 1 ¼"	40x32	10x8	80	85.5
2" x ¾"	50x20	10x8	80	73.5
2" x 1"	50x25	10x8	80	79
2" x 1 ¼"	50x32	10x8	80	81.6
2" x 1 ½"	50x40	10x8	80	87.7
2 ½" x 1 ½"	65x40	4x5	20	151.5
2 ½" x 2"	65x50	4x5	20	172.7
3" x 2"	80x50	2x4	8	245.2
3" x 2 ½"	80x65	2x4	8	255
4" x 2"	100x50	3x2	6	403
4" x 2 ½"	100x65	3x2	6	418
4" x 3"	100x80	2x2	4	442

BRASS ELBOW	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	
	½"	15	50x2	100	73.8
	¾"	20	35x2	70	123.4
	1"	25	20x2	40	199
	1 ¼"	32	13x2	26	310
	¾" x ½"	20x15	35x2	70	92
	1" x ½"	25x15	20x3	60	105
	1" x ¾"	25x20	15x3	45	157

BRASS MTA	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	
	½"	15	30x4	120	105.35
	¾"	20	25x4	100	161.4
	1"	25	20x2	40	256
	1 ¼"	32	10x4	40	513
	1 ½"	40	8x4	32	470
	2"	50	5x2	10	712
	2 ½"	65	3x3	9	1687
	3"	80	2x4	8	2079
	4"	100	1x6	6	2970
	¾" x ½"	20x15	20x4	80	128
	1" x ½"	25x15	14x5	70	138
	1" x ¾"	25x20	10x6	60	196

REDUCER TEE	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	
	¾" x ½"	20x15	45x3	135	28.8
	1" x ½"	25x15	30x3	90	47
	1" x ¾"	25x20	20x4	80	48.66
	1 ¼" x ½"	32x15	15x4	60	66
	1 ¼" x ¾"	32x20	10x5	50	72.5
	1 ¼" x 1"	32x25	10x5	50	77
	1 ½" x ½"	40x15	10x4	40	114.4
	1 ½" x ¾"	40x20	12x3	36	114.4
	1 ½" x 1"	40x25	10x4	40	114.4
	1 ½" x 1 ¼"	40x32	8x4	32	113.15
	2" x ½"	50x15	8x3	24	172.3
	2" x ¾"	50x20	8x3	24	173.6
	2" x 1"	50x25	8x3	24	175
	2" x 1 ¼"	50x32	5x4	20	192.5
	2" x 1 ½"	50x40	5x4	20	166
	2 ½" x 1 ½"	65x40	2x2	4	390
	2 ½" x 2"	65x50	2x2	4	416
	3" x 2"	80x50	1x4	4	613
	3" x 2 ½"	80x65	1x4	4	618
	4" x 2"	100x50	1x4	4	1093
	4" x 2 ½"	100x65	1x4	4	1125
	4" x 3"	100x80	1x4	4	1173

LONG BEND	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	
	½"	15	30X4	120	53.3
	¾"	20	20X3	60	71.1
	1"	25	12X3	36	106.6

BRASS TEE	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	
	½"	15	35x2	70	82.7
	¾"	20	20x2	40	125.3
	1"	25	12x2	24	246.8
	1 ¼"	32	10x2	20	467
	¾" x ½"	20x15	30x2	60	96.26
	1" x ½"	25x15	25x2	50	122
	1" x ¾"	25x20	12x3	36	160

BRASS FTA	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	
	½"	15	30x5	150	69.3
	¾"	20	20x4	80	109
	1"	25	10x5	50	144.2
	1 ¼"	32	10x4	40	265.8
	1 ½"	40	10x2	20	370.2
	2"	50	5x2	10	474.6
	2 ½"	65	3x3	9	1093.5
	3"	80	2x4	8	1512
	4"	100	1x6	6	2241
	¾" x ½"	20x15	20x4	80	94.75
	1" x ½"	25x15	20x3	60	101.5
	1" x ¾"	25x20	10x6	60	164

REDUCER BUSH	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	
	¾" x ½"	20x15	50X5	250	8.4
	1" x ½"	25x15	40X10	400	15
	1" x ¾"	25x20	40X10	400	15
	1 ¼" x 1"	32x25	40X6	240	24
	1 ½" x ½"	40x15	30X6	180	30
	1 ½" x ¾"	40x20	30X6	180	37
	1 ½" x 1"	40x25	30X6	180	34.5
	1 ½" x 1 ¼"	40x32	30X6	180	38.4
	2" x ½"	50x15	15X7	105	44
	2" x ¾"	50x20	15X7	105	48.5
	2" x 1"	50x25	15X7	105	50.5
	2" x 1 ¼"	50x32	15X7	105	48.6
	2" x 1 ½"	50x40	15X7	105	50.5
	2 ½" x 1 ½"	65x40	5X6	30	119
	2 ½" x 2"	65x50	5X6	30	136
	3" x 2"	80x50	2X9	18	212
	3" x 2 ½"	80x65	2X9	18	180
	4" x 2"	100x50	2X5	10	401
	4" x 2 ½"	100x65	2X5	10	444
	4" x 3"	100x80	2X5	10	460

STEP OVER BEND (Moulded)	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	
	½"	15	-	--	
	¾"	20	10X5	50	69.9
	1"	25	5X5	25	121.2

BALL VALVE (Short Handle)	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	
	½"	15	1x100	100	92
	¾"	20	1x66	66	125
	1"	25	1x45	45	180
	1 ¼"	32	1x20	20	260
	1 ½"	40	1x16	16	355
	2"	50	1x10	10	525

UNION TYPE BALL VALVE (Short Handle)	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	
	½"	15	1x100	100	110
	¾"	20	1x72	72	150
	1"	25	1x45	45	190

BALL VALVE (Long Handle)	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	
	½"	15	1x84	84	95
	¾"	20	1x48	48	130
	1"	25	1x30	30	185
	1 ¼"	32	1x20	20	290
	1 ½"	40	1x16	16	370
	2"	50	1x8	8	580

UNION TYPE BALL VALVE (Long Handle)	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	
	½"	15	1x108	108	120
	¾"	20	1x63	63	160
	1"	25	1x30	30	210

UPVC SOLVENT	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	
	59 ml Tin Can		24	288	135
	118 ml Tin Can		24	144	198
	237 ml Tin Can		12	96	319

SWR RING FIT PIPES as per IS 13592



HSN Code 39172390				
TYPE - A Rate Per Piece				
Size	75mm	90mm	110mm	160mm
Single Socket 3mtr. ISI	589	829	1097	2491
Single Socket 6mtr. ISI	1177	1656	2194	4982

TYPE - A Rate Per Piece				
Size	75mm	90mm	110mm	160mm
Double Socket 3mtr. ISI	639	912	1150	2856
Double Socket 1.8mtr. (6ft) ISI	422	587	762	1792
Double Socket 1.2mtr. (4ft) ISI	296	406	543	1210
Double Socket 0.9mtr. (3ft) ISI	230	320	435	974
Double Socket 0.6mtr. (2ft) ISI	160	223	302	649

SWR RING FIT PIPES as per IS 13592



HSN Code 39172390				
TYPE - B Rate Per Piece				
Size	75mm	90mm	110mm	160mm
Single Socket 3mtr. ISI	982	1240	1472	3342
Single Socket 6mtr. ISI	1964	2480	2944	6685

TYPE - B Rate Per Piece				
Size	75mm	90mm	110mm	160mm
Double Socket 3mtr. ISI	1120	1448	1711	3790
Double Socket 1.8mtr. (6ft) ISI	736	919	1105	2392
Double Socket 1.2mtr. (4ft) ISI	512	666	767	1674
Double Socket 0.9mtr. (3ft) ISI	400	499	599	1297
Double Socket 0.6mtr. (2ft) ISI	275	347	416	880

SWR RING FIT FITTINGS as per IS 14735

HSN Code 39174000

BEND 87.5°



Size		Std. Packaging	Rate (Per Pcs.)
(inch)	(mm)		
2 ½"	75	72	110
3"	90	27	160
4"	110	34	213
6"	160	9	590

BEND 45°



Size		Std. Packaging	Rate (Per Pcs.)
(inch)	(mm)		
2 ½"	75	48	103
3"	90	30	154
4"	110	30	197
6"	160	12	544

SINGLE TEE



Size		Std. Packaging	Rate (Per Pcs.)
(inch)	(mm)		
2 ½"	75	48	162
3"	90	30	224
4"	110	17	274
6"	160	6	842

BEND 87.5° WITH DOOR



Size		Std. Packaging	Rate (Per Pcs.)
(inch)	(mm)		
2 ½"	75	36	152
3"	90	20	213
4"	110	30	275
6"	160	9	716

COUPLER



Size		Std. Packaging	Rate (Per Pcs.)
(inch)	(mm)		
2 ½"	75	68	92
3"	90	32	142
4"	110	48	147
6"	160	16	424

SINGLE TEE WITH DOOR



Size		Std. Packaging	Rate (Per Pcs.)
(inch)	(mm)		
2 ½"	75	36	205
3"	90	30	268
4"	110	18	390
6"	160	5	995

DOUBLE TEE



Size		Std. Packaging	Rate (Per Pcs.)
(inch)	(mm)		
2 ½"	75	15	260
4"	110	12	479

REDUCING TEE



Size		Std. Packaging	Rate (Per Pcs.)
(inch)	(mm)		
4x2 ½"	110x75	20	270
4x3"	110x90	-	-
6x4"	160x110	7	727

SINGLE Y



Size		Std. Packaging	Rate (Per Pcs.)
(inch)	(mm)		
2 ½"	75	21	214
4"	110	16	411

REDUCER



Size		Std. Packaging	Rate (Per Pcs.)
(inch)	(mm)		
4x2 ½"	110x75	48	145
6x2 ½"	160x75	12	336
6x3"	160x90	12	330
6x4"	160x110	8	352

RING



Size		Std. Packaging	Rate (Per Pcs.)
(inch)	(mm)		
2 ½"	75	-	12
3"	90	-	13.6
4"	110	-	15
6"	160	-	38

PIPE CLIP



Size		Std. Packaging	Rate (Per Pcs.)
(inch)	(mm)		
2 ½"	75	190	34
4"	110	130	46

DOUBLE TEE WITH DOOR



Size		Std. Packaging	Rate (Per Pcs.)
(inch)	(mm)		
2 ½"	75	12	306
4"	110	10	547

REDUCING TEE WITH DOOR



Size		Std. Packaging	Rate (Per Pcs.)
(inch)	(mm)		
4x2 ½"	110x75	16	421
4x3"	110x90	-	-
6x4"	160x110	6	852

SINGLE Y 45° WITH DOOR



Size		Std. Packaging	Rate (Per Pcs.)
(inch)	(mm)		
2 ½"	75	20	260
4"	110	15	477

CLEANSING PIPE



Size		Std. Packaging	Rate (Per Pcs.)
(inch)	(mm)		
2 ½"	75	30	185
4"	110	24	371

RUBBER LUBRICANT



HSN Code 35061000			
Size	Std. Packaging		Rate (Per Pcs.)
	(Std. Box)	(Master Box)	
100 g Plastic Can	24	192	53
250 g Plastic Can	20	80	99

SWR SELFIT PIPES as per IS 13592



HSN Code 39172390							
TYPE - A Rate Per Piece SINGLE SOCKET ISI							
Size	40mm	50mm	63mm	75mm	90mm	110mm	160mm
3mtr.	252	379	442	568	790	1091	2528
6mtr.	506	758	884	1136	1580	2182	5056
TYPE - B Rate Per Piece SINGLE SOCKET ISI							
Size	40mm	50mm	63mm	75mm	90mm	110mm	160mm
3mtr.	394	600	820	922	1184	1422	3159
6mtr.	790	1200	1640	1844	2368	2844	6318

SWR SELFIT FITTINGS as per IS 14735

HSN Code 39174000

BEND 87.5°	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		
	2 ½"	75	45	95
	3"	90	27	152
	4"	110	32	168
	6"	160	9	527

BEND 87.5° WITH DOOR	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		
	2 ½"	75	36	123
	3"	90	20	182
	4"	110	34	233
	6"	160	9	617

BEND 45°	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		
	2 ½"	75	60	91
	3"	90	30	145
	4"	110	45	157
	6"	160	12	502

COUPLER	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		
	2 ½"	75	64	55
	3"	90	40	100
	4"	110	36	102
	6"	160	18	317

SINGLE TEE	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		
	2 ½"	75	30	133
	3"	90	18	214
	4"	110	26	218
	6"	160	6	787

SINGLE TEE WITH DOOR	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		
	2 ½"	75	25	166
	3"	90	30	256
	4"	110	24	302
	6"	160	5	933

REDUCING TEE	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		
	4" x 2 ½"	110x75	26	225
	6" x 4"	160x110	7	740

REDUCING TEE WITH DOOR	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		
	4" x 2 ½"	110x75	24	333
	6" x 4"	160x110	6	838

REDUCER	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		
	4" x 2 ½"	110x75	48	113
	6" x 2 ½"	160x75	12	268
	6" x 3"	160x90	12	275
	6" x 4"	160x110	8	270

CLEANSING PIPE	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		
	2 ½"	75	40	140
	4"	110	32	273

SINGLE Y	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		
	2 ½"	75	21	192
	4"	110	18	352

SINGLE Y 45° WITH DOOR	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		
	2 ½"	75	20	237
	4"	110	8	434

DOUBLE TEE	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		
	2 ½"	75	20	209
	4"	110	20	358

DOUBLE TEE WITH DOOR	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		
	2 ½"	75	12	244
	4"	110	16	410

P TRAP	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		
	4" x 4"	110x110	18	440
	4 ½" x 4"	125x110	17	462

VENT COWL	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		
	2 ½"	75	275	31
	4"	110	90	48

Q TRAP	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		
	4" x 4"	110x110	17	481
	4 ½" x 4"	125x110	15	494

DOOR CAP	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		
	2 ½"	75	78	27
	4"	110	32	54

S TRAP	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		
	4" x 4"	110x110	13	504

ROUND JALI	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		
	4"	110	150	34

NAHANI TRAP (Without Jali)	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		
	4" x 2 ½"	110x75	50	180
	4" x 3"	110x90	46	210
	4" x 4"	110x110	32	237

SQUARE JALI	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		
	4"	110	65	81

MULTI FLOOR TRAP (Without Jali)	Size		Std. Packaging	Rate (Per Pcs.)
	(inch)	(mm)		
	4x2 ½"	110x75	16	283
	(4" Height)			
	4x2 ½"	110x75	15	348
	(5" Height)			
	4x2 ½"	110x75	10	448
	(7" Height)			

AGRICULTURE PIPES as per IS 4985 (Rate Per Meter)



HSN Code 39172390					
Size		2.5 kg/cm2	4 kg/cm2	6 kg/cm2	10 kg/cm2
(Inch.)	(mm)				
½"	20mm	-	-	-	35.00*
¾"	25mm	-	-	-	54.00*
1"	32mm	-	-	-	85.00*
1 ¼"	40mm	-	-	91.00	134.00*
1 ½"	50mm	-	-	128.00	209.00*
2"	63mm	-	150.00	215.00	322.00*
2 ½"	75mm	-	215.00	295.00	470.00*
3"	90mm	188.00	296.00	430.00	660.00*
4"	110mm	284.00	430.00	591.00	995.00*
5"	140mm	457.00	709.00	1010.00	1596.00*
6"	160mm	607.00	940.00	1300.00	2080.00*
7"	180mm	753.00	1120.00	1606.00	2527.00*
8"	200mm	956.00	1472.00	2085.00	3285.00*

AGRICULTURE FITTINGS as per IS 7834

HSN Code 39174000

ELBOW 6 KG ISI



Size		Std. Packaging		Rate (Per Pcs.)
(inch)	(mm)	(Bag)	(Box)	
1 ¼"	40	-	110	33
1 ½"	50	-	55	53
2"	63	-	45	79
2 ½"	75	-	60	118
3"	90	-	36	180
4"	110	-	16	280
5"	140	-	8	562
6"	160	-	12	844

ELBOW 4 KG



Size		Std. Packaging		Rate (Per Pcs.)
(inch)	(mm)	(Bag)	(Box)	
2"	63	-	96	48
2 ½"	75	-	80	70
3"	90	-	42	101
4"	110	-	36	155
5"	140	-	8	268
6"	160	-	12	355

ELBOW LW



Size		Std. Packaging		Rate (Per Pcs.)
(inch)	(mm)	(Bag)	(Box)	
2"	63	-	42	41
2 ½"	75	-	33	39
3"	90	-	24	74
4"	110	-	19	114

TEE 6 KG ISI



Size		Std. Packaging		Rate (Per Pcs.)
(inch)	(mm)	(Bag)	(Box)	
1 ¼"	40	-	72	46
1 ½"	50	-	40	72
2"	63	-	30	105
2 ½"	75	-	60	150
3"	90	-	18	224
4"	110	-	24	372
5"	140	-	6	685
6"	160	-	9	1028

TEE 4 KG



Size		Std. Packaging		Rate (Per Pcs.)
(inch)	(mm)	(Bag)	(Box)	
2"	63	-	48	73
2 ½"	75	-	72	94
3"	90	-	24	134
4"	110	-	24	216
5"	140	-	6	376
6"	160	-	9	522

TEE LW



Size		Std. Packaging		Rate (Per Pcs.)
(inch)	(mm)	(Bag)	(Box)	
2"	63	-	55	49
2 ½"	75	-	40	65
3"	90	-	27	85
4"	110	-	24	151

COUPLER 6 KG ISI



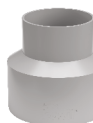
Size		Std. Packaging		Rate (Per Pcs.)
(inch)	(mm)	(Bag)	(Box)	
1 ¼"	40	-	180	22
1 ½"	50	-	100	33
2"	63	-	50	51
2 ½"	75	-	36	64
3"	90	-	56	99
4"	110	-	27	160
5"	140	-	18	296
6"	160	-	8	426

COUPLER 4 KG



Size		Std. Packaging		Rate (Per Pcs.)
(inch)	(mm)	(Bag)	(Box)	
2"	63	-	64	36
2 ½"	75	-	56	47
3"	90	-	60	64
4"	110	-	36	93
5"	140	-	18	162
6"	160	-	8	216

REDUCER 6 KG



Size		Std. Packaging		Rate (Per Pcs.)
(inch)	(mm)	(Bag)	(Box)	
2" x 1"	63x32	-	96	44
2" x 1 ¼"	63x40	-	96	47
2" x 1 ½"	63x50	-	96	43
2 ½" x 1 ¼"	75x40	-	60	54
2 ½" x 1 ½"	75x50	-	60	59
2 ½" x 2"	75x63	-	60	63
3" x 1 ½"	90x50	-	36	83
3" x 2"	90x63	-	36	81
3" x 2 ½"	90x75	-	36	92
4" x 2"	110x63	-	45	127
4" x 2 ½"	110x75	-	45	135
4" x 3"	110x90	-	48	148
5" x 2"	140x63	-	12	218
5" x 2 ½"	140x75	-	12	224
5" x 3"	140x90	-	12	230
5" x 4"	140x110	-	12	276
6" x 2"	160x63	-	12	305
6" x 2 ½"	160x75	-	12	310
6" x 3"	160x90	-	12	320
6" x 4"	160x110	-	12	340
6" x 5"	160x140	-	12	397

ELBOW 45° 6 KG ISI



Size		Std. Packaging		Rate (Per Pcs.)
(inch)	(mm)	(Bag)	(Box)	
1 ¼"	40	-	130	35
1 ½"	50	-	75	47
2"	63	-	36	64
2 ½"	75	-	48	88
3"	90	-	36	122
4"	110	-	40	205
5"	140	-	18	438
6"	160	-	12	639

END CAP 6 KG ISI



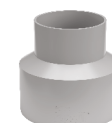
Size		Std. Packaging		Rate (Per Pcs.)
(inch)	(mm)	(Bag)	(Box)	
1 ¼"	40	-	125	15
1 ½"	50	-	200	23
2"	63	-	95	35
2 ½"	75	-	60	53
3"	90	-	45	68
4"	110	-	60	114
5"	140	-	30	228
6"	160	-	20	335

END CAP 4 KG



Size		Std. Packaging		Rate (Per Pcs.)
(inch)	(mm)	(Bag)	(Box)	
2"	63	-	110	24
2 ½"	75	-	70	33
3"	90	-	45	46
4"	110	-	72	68
5"	140	-	30	124
6"	160	-	16	184

REDUCER 4 KG



Size		Std. Packaging		Rate (Per Pcs.)
(inch)	(mm)	(Bag)	(Box)	
2" x 1"	63x32	-	48	32
2" x 1 ¼"	63x40	-	48	31
2" x 1 ½"	63x50	-	96	36
2 ½" x 1 ¼"	75x40	-	72	41
2 ½" x 1 ½"	75x50	-	60	44
2 ½" x 2"	75x63	-	63	46
3" x 1 ½"	90x50	-	45	56
3" x 2"	90x63	-	45	60
3" x 2 ½"	90x75	-	39	64
4" x 2"	110x63	-	60	79
4" x 2 ½"	110x75	-	60	87
4" x 3"	110x90	-	60	97
5" x 2"	140x63	-	12	128
5" x 2 ½"	140x75	-	12	134
5" x 3"	140x90	-	12	141
5" x 4"	140x110	-	12	147
6" x 2"	160x63	-	12	166
6" x 2 ½"	160x75	-	12	173
6" x 3"	160x90	-	12	179
6" x 4"	160x110	-	12	185
6" x 5"	160x140	-	12	192

REDUCE TEE 6 KG	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	
	1 1/2" x 1 1/4"	50x40	-	44	73
	2" x 1 1/4"	63x40	-	24	101
	2" x 1 1/2"	63x50	-	24	105
	2 1/2" x 1 1/2"	75x50	-	24	132
	2 1/2" x 2"	75x63	-	24	140
	3" x 2"	90x63	-	24	198
	3" x 2 1/2"	90x75	-	24	206
	4" x 2 1/2"	110x75	-	26	342
	4" x 3"	110x90	-	24	334
	5" x 2 1/2"	140x75	-	6	639
	5" x 3"	140x90	-	6	655
	5" x 4"	140x110	-	6	656
	6" x 3"	160x90	-	4	923
	6" x 4"	160x110	-	10	936
	6" x 5"	160x140	-	9	1023

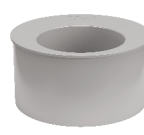
REDUCE BUSH 6 KG	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	
	1 1/4" x 1/2"	40x20	-	170	15
	1 1/4" x 3/4"	40x25	-	160	15
	1 1/4" x 1"	40x32	-	160	17
	1 1/2" x 1/2"	50x20	-	100	24
	1 1/2" x 3/4"	50x25	-	100	22
	1 1/2" x 1"	50x32	-	95	25
	1 1/2" x 1 1/4"	50x40	-	100	22
	2" x 1/2"	63x20	-	125	37
	2" x 3/4"	63x25	-	125	41
	2" x 1"	63x32	-	125	39
	2" x 1 1/4"	63x40	-	125	40
	2" x 1 1/2"	63x50	-	125	37

REDUCE TEE 4 KG	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	
	2" x 1"	63x32	-	28	60
	2" x 1 1/4"	63x40	-	24	66
	2" x 1 1/2"	63x50	-	24	71
	2 1/2" x 1 1/4"	75x40	-	28	89
	2 1/2" x 1 1/2"	75x50	-	24	91
	2 1/2" x 2"	75x63	-	24	94
	3" x 2"	90x63	-	26	119
	3" x 2 1/2"	90x75	-	24	127
	4" x 2"	110x63	-	26	173
	4" x 2 1/2"	110x75	-	26	175
	4" x 3"	110x90	-	24	190
	5" x 2 1/2"	140x75	-	9	344
	5" x 3"	140x90	-	6	350
	5" x 4"	140x110	-	6	355
	6" x 3"	160x90	-	11	441
	6" x 4"	160x110	-	9	445
	6" x 5"	160x140	-	9	503

UNION 6 KG	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	
	1 1/4"	40	-	75	85
	1 1/2"	50	-	45	127
	2"	63	-	27	226

MTA 6 KG	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	
	1 1/4"	40	-	190	26
	1 1/2"	50	-	120	44
	2"	63	-	42	56
	2 1/2"	75	-	60	75
	3"	90	-	40	122
	4"	110	-	15	170

FTA 6 KG	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	
	1 1/4"	40	-	180	26
	1 1/2"	50	-	110	44
	2"	63	-	32	56
	2 1/2"	75	-	64	75
	3"	90	-	27	122
	4"	110	-	33	170

REDUCE BUSH 4 KG	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	
	2" x 1"	63x32	-	120	29
	2" x 1 1/4"	63x40	-	125	31
	2" x 1 1/2"	63x50	-	130	31
	2 1/2" x 1"	75x32	-	80	40
	2 1/2" x 1 1/4"	75x40	-	80	40
	2 1/2" x 1 1/2"	75x50	-	80	42
	2 1/2" x 2"	75x63	-	80	40
	3" x 1 1/2"	90x50	-	54	58
	3" x 2"	90x63	-	54	59
	3" x 2 1/2"	90x75	-	54	56
	4" x 2"	110x63	-	54	78
	4" x 2 1/2"	110x75	-	72	80
	4" x 3"	110x90	-	72	81

PVC SOLVENT	HSN Code 35061000		
	Size	Std. Packaging (Std. Box) (Master Box)	Rate (Per Pcs.)
	50 ml Tin Can	24 288	89
	100 ml Tin Can	24 144	121
	250 ml Tin Can	24 96	196
	500 ml Tin Can	20 40	335
	1000 ml Tin Can	12 24	586

END CAP THREADED 6 KG	Size		Std. Packaging		Rate (Per Pcs.)
	(inch)	(mm)	(Bag)	(Box)	
	2"	63	-	60	33
	2 1/2"	75	-	80	50
	3"	90	-	54	83
	4"	110	-	48	135

PVC BALL VALVE (Short Handle)	HSN Code 84818090			
	Size		Std. Packaging	Rate
	(inch)	(mm)	(Bag) (Box)	(Per Pcs.)
	1/2"	20	1x100	100 87
	3/4"	25	1x75	75 119
	1"	32	1x45	45 170
	1 1/4"	40	1x20	20 237
	1 1/2"	50	1x16	16 300
	2"	63	1x10	10 454

PVC BALL VALVE (Long Handle)	HSN Code 84818090			
	Size		Std. Packaging	Rate
	(inch)	(mm)	(Bag) (Box)	(Per Pcs.)
	1/2"	20	1x84	84 88
	3/4"	25	1x54	54 120
	1"	32	1x30	30 173
	1 1/4"	40	1x20	20 277
	1 1/2"	50	1x16	16 354
	2"	63	1x8	8 516



UPVC COLUMN PIPE

Size	Class	Pressure (kg/cm ²)	Safe Pulling Load (kg)	Packing	Rate Per Piece
1" ND - 25mm OD - 33.30	V4 (12.5)	12.5	450	30	513
	V4 (15)	15	550	30	562
	MEDIUM	21	750	30	648
	STANDARD	30	1300	25	930
1 ¼" ND - 32mm OD - 42.10	V4 (10)	10	700	25	576
	V4 (12.5)	12.5	800	25	640
	V4 (15)	15	900	25	733
	MEDIUM	21	1100	25	878
	STANDARD	26	1500	20	1171
1 ½" ND - 40mm OD - 48.20	HEAVY	35	1750	20	1465
	V4	15	1200	20	1075
	MEDIUM	21	1300	20	1197
	STANDARD	26	1700	20	1440
2" ND - 50mm OD - 60.20	HEAVY	35	2100	15	1882
	V4	12.5	1250	12	1171
	MEDIUM	17	1550	12	1440
	STANDARD	20	2100	12	1954
	HEAVY	27	2850	12	2370
2 ½" ND - 65mm OD - 75.00	SUPER HEAVY	35	3500	-	-
	MEDIUM	10	1800	8	1856
	STANDARD	16	2700	8	2498
	HEAVY	26	4200	8	3176
3" ND - 80mm OD - 88.00	SUPER HEAVY	35	5300	-	-
	MEDIUM	11	2750	5	2575
	STANDARD	17	4000	5	3520
	HEAVY	26	5700	5	4646
4" ND - 100mm OD - 113.00	SUPER HEAVY	35	7500	-	-
	MEDIUM	12.5	4100	4	3808
	STANDARD	15	5750	4	5104
	HEAVY	26	9500	4	7326
	SUPER HEAVY	35	12400	-	-

TECHNICAL SPECIFICATION

CPVC ULTRA PLUMBING SYSTEM

Nominal Bore	Nominal Size	Nominal Outside Dia.	SDR - 11 Wall Thickness		Working Pressure at		SDR - 13.5 Wall Thickness		Working Pressure at	
			Minimum	Maximum	27 °C	82 °C	Minimum	Maximum	27 °C	82 °C
(inch)	(mm)	(mm)	(mm)	(mm)	Kg/Cm ²		(mm)	(mm)	Kg/Cm ²	
½"	15	15.9	1.7	2.2	28.10	7.0	1.4	1.9	21.80	5.5
¾"	20	22.2	2.0	2.5	28.10	7.0	1.7	2.2	21.80	5.5
1	25	28.6	2.6	3.1	28.10	7.0	2.1	2.6	21.80	5.5
1 ¼"	32	34.9	3.2	3.7	28.10	7.0	2.6	3.1	21.80	5.5
1 ½"	40	41.3	3.8	4.3	28.10	7.0	3.1	3.6	21.80	5.5
2	50	54.0	4.9	5.5	28.10	7.0	4.0	4.6	21.80	5.5

TECHNICAL SPECIFICATION OF CPVC ULTRA PIPES AS PER ASTM F 441

Nominal Diameter		Mean Outside Diameter In (mm)		Working Pressure SCH 40, (Kg/cm ²)		Wall Thickness SCH 40		Working Pressure SCH 80, (Kg/cm ²)		Wall Thickness SCH 80	
(inch)	(mm)	Min	Max	At 23°C	At 82°C	Min	Max	At 23°C	At 82°C	Min	Max
2 ½"	65	72.82	73.18	28.10	5.27	5.16	5.77	29.50	7.38	7.01	7.85
3"	80	88.70	89.10	18.30	4.57	5.49	6.15	26.00	6.33	7.62	8.53
4"	100	114.07	114.53	15.40	3.87	6.02	6.73	22.50	5.62	8.56	9.58

UPVC SURE PLUMBING SYSTEM

Nominal Bore (inch)	Outside Diameter (mm)	SCH - 40				SCH - 80			
		Wall Thickness (mm)		Working Pressure at		Wall Thickness (mm)		Working Pressure at	
½"	21.34 ± 0.10	2.77 + 0.51		4.14	600	3.73 + 0.51		5.86	850
¾"	26.67 ± 0.10	2.87 + 0.51		3.31	480	3.91 + 0.51		4.76	690
1	33.40 ± 0.13	3.38 + 0.51		3.10	450	4.55 + 0.53		4.34	630
1 ¼"	42.16 ± 0.13	3.56 + 0.51		2.55	370	4.85 + 0.58		3.59	520
1 ½"	48.26 ± 0.15	3.68 + 0.51		2.28	330	5.08 + 0.61		3.24	470
2	60.32 ± 0.15	3.91 + 0.51		1.93	280	5.54 + 0.66		2.76	400
2 ½"	73.02 ± 0.18	5.16 + 0.61		2.07	300	7.01 + 0.84		2.90	420
3	88.90 ± 0.20	5.49 + 0.66		1.79	260	7.62 + 0.91		2.55	370
4	114.30 ± 0.23	6.02 + 0.71		1.52	220	8.56 + 1.02		2.21	320

SWR CARE RING TYPE & PASTING TYPE

Pipe Size (mm)	Socket Length	Mean Outside Diameter (mm)		Wall Thickness				Fitting Size (mm)	Wall Thickness at Plain End (mm) Min.	Wall Thickness at Socket (mm) Min. e2	Wall Thickness at Socket (mm) Min. e3	Max. Length of Beading & Neak A	Min. Neak Length of Socket B	Min. Length of Beading B	Inside Diameter Of Socket at Midpoint (mm)		Inside Diameter Of Socket at Midpoint (mm)	
		Min.	Max.	Min.	Max.	Min.	Max.								Min.	Max.	Min.	Max.
40	26.0	40.0	40.3	1.8	2.2	3.2	3.8											
50	30.0	50.0	50.3	1.8	2.2	3.2	3.8	75	3.20	2.90	2.40	20	5	25	75.10	76.20	75.00	75.30
63	36.0	63.0	63.3	1.8	2.2	3.2	3.8	90	3.20	2.90	2.40	23	5	27	90.10	91.20	90.00	90.30
75	40.0	75.0	75.3	1.8	2.2	3.2	3.8	110	3.20	2.90	2.40	26	6	32	110.10	111.30	110.00	110.40
90	46.0	90.0	90.3	1.9	2.3	3.2	3.8	160	4.00	3.60	3.00	32	9	42	160.20	160.50	160.00	160.50
110	48.0	110.0	110.4	2.2	2.7	3.2	3.8											
125	51.0	125.0	125.4	2.5	3.0	3.2	3.8											
140	54.0	140.0	140.5	2.9	3.4	3.6	4.2											
160	58.0	160.0	160.5	3.2	3.8	4.0	4.6											

AGRI EON PIPING SYSTEM

Nominal Outside Diameter Normal Size	Socket Length	Mean Outside Diameter		Outside Diameter at Any Point		Wall Thickness								Mean Stock Internal Diameter of Mid Point of Socket Length	
		Min.	Max.	Min.	Max.	Class 1 / 0.25 Mpa / 2.5 Kg. / Cm ²		Class 2 / 0.40 Mpa / 4.0 Kg. / Cm ²		Class 3 / 0.60 Mpa / 6.0 Kg. / Cm ²		Class 5 / 1.00 Mpa / 10.0 Kg. / Cm ²		Min.	Max.
40	26.0	40.0	40.3	39.5	40.5	-	-	-	-	1.4	1.8	2.2	2.7	40.1	40.3
50	31.0	50.0	50.3	49.4	50.6	-	-	-	-	1.7	2.1	2.8	3.3	50.1	50.3
63	37.5	63.0	63.3	62.2	63.8	-	-	1.5	1.9	2.2	2.7	3.5	4.1	63.1	63.3
75	43.5	75.0	75.3	74.1	75.9	-	-	1.8	2.2	2.6	3.1	4.2	4.9	75.1	75.3
90	51.0	90.0	90.3	88.9	91.1	1.3	1.7	2.1	2.6	3.1	3.7	5.0	5.7	90.1	90.3
110	61.0	110.0	110.4	108.6	111.4	1.6	2.0	2.5	3.0	3.7	4.3	6.1	7.1	110.1	110.4
125	68.5	125.0	125.4	123.5	126.5	1.8	2.2	2.9	3.4	4.3	5.0	6.9	8.0	125.1	125.4
140	76.0	140.0	140.5	138.3	141.7	2.0	2.4	3.2	3.8	4.8	5.5	7.7	8.9	140.2	140.5
160	86.0	160.0	160.5	158.0	162.0	2.3	2.8	3.7	4.3	5.4	6.2	8.8	10.2	160.2	160.5
180	96.0	180.0	180.6	177.8	182.2	2.6	3.1	4.2	4.9	6.1	7.1	9.9	11.4	180.2	180.5
200	106.0	200.0	200.6	197.6	202.4	2.9	3.4	4.6	5.3	6.8	7.9	11.0	12.7	200.3	200.6

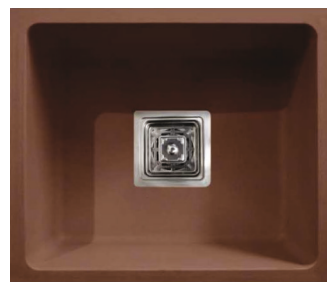


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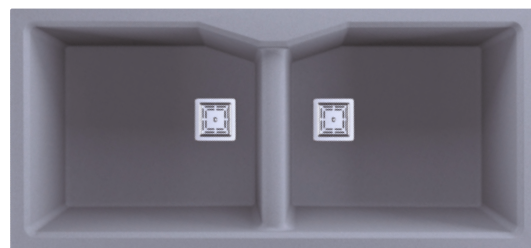


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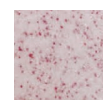
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